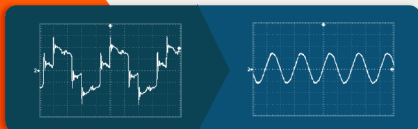
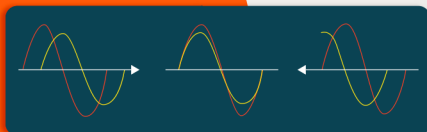


# SIGNOTRON

Energy Saving by  
Active Harmonic Filtration



RTPFC for  
Leading & Lagging PF



Phase Balancing &  
Neutral Current Compensation



Remote PQ monitoring  
Through SCADA



# QUALPOWER

Most of the Industrial loads consist of induction machines which draws magnetizing current to produce magnetic field and hence work at low Pf, which is even lower (0.2-0.3) at light loads. Other inductive machines such as transformers, generators, AC lamps & non-linear loads like diode rectifiers, electric furnaces work at low Pf too. Non-linear loads also cause non-sinusoidal current wave-forms which inject high percentage of harmonics to the system that causes loss of energy and may damage other sensitive equipments.

Poor Power Factor and/or harmonics are severely penalised by Utility Boards. Installations of QUALPOWER improves power factor & mitigate current harmonics, which considerably reduces the electricity bill. It provides a very attractive ROI and improved Power Quality.

## POWER OPTIMIZATION

- Provides steady state reactive and dynamic compensation for fast changing loads like welding, ARC furnace etc.
- Ensures a steady Power Factor of almost unity for all types of loads (leading & lagging) and eliminates penalty imposed by Power utilities for low power factor
- Ensures maximum rebate benefit offered by power utility boards which can be up to 9%\* of the total cost of energy.
- Eliminates harmonics up to the 33rd order and saves substantial electrical energy
- Restricts Input current THD<5%
- Mitigates voltage fluctuation & light flickers
- Ensures Load balancing between phases
- Ensures longer service life for equipments due to improved Power Quality

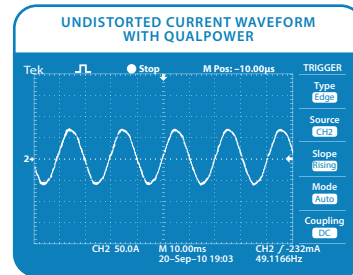
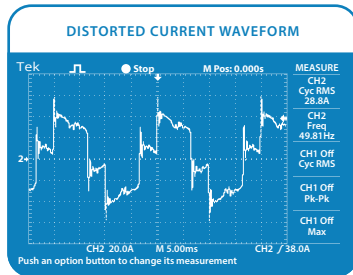
Features	Qualpower	Automatic PF Correction Systems	Benefits
Power Factor Improvement	Real-time PF correction is possible with faster response time of <300µs	Dynamic APFC is available with TSM. Response time upto 0.5 - 1.0 Sec	QUALPOWER can fully compensate PF of very fast changing loads like ARC furnace, weilding machines, drives, etc
	IGBT based solid state converter with no risk of Harmonic Resonance	Amplifies current harmonics due to parallel resonance	QUALPOWER eleminates nuisance tripping and production down time
	Compensating current is independent of input voltage variation	Compensating current is proportional to the square of the ratio between oparating voltage & rated voltage	Ensures steady current compensation
	Stepless compensation of reactive current as per system requirement	Step wise compensation to achieve target PF	Precise compensation is easily achievable with QUALPOWER
	Phase-wise VAR compensation	Not possible using 3 - phase capacitor	For unbalanced load, optimum phase wise VAR compensation achievable with QUALPOWER that effectively reduces KVAH
	Can inject both Inductive and Capacitive currents for PF Correction.	Only capacitive compensation is possible	QUALPOWER Protects from leading PF
Harmonic Mitigation	Injects harmonic current (equal in magnitude and opposite in phase) to mittigate current harmonics.	Cannot reduce harmonic current generated by the load	Saves energy consumption by reducing core losses
Phase Balancing	Possible	Not possible	Reduction of Neutral current by QUALPOWER
Life Expectancy	> 25 Years	< 5 Years	Value for money
Maintenance	Negligible	Periodic maintenance is required to sustain the performance	High reliability and improves system efficiency

\* Depends on applicable Electricity Tariff and load conditions.

## BENEFITS

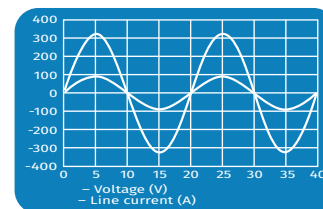
### REDUCTION OF HARMONICS

Non-linear loads generate harmonic currents. The harmonics current overloads the network and voltage distortions. Distorted voltage may cause malfunctions in sensitive devices and other process control equipment.



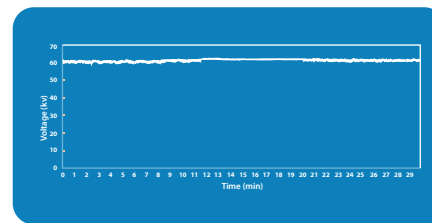
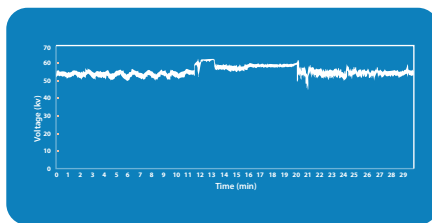
### NEAR UNITY POWER FACTOR

Qualpower ensures almost unity power factor for all types of load (lagging and leading) which not only avoids penalty for low power factor but also ensures maximum rebate benefit for near unity power factor as offered by respective power utility boards.

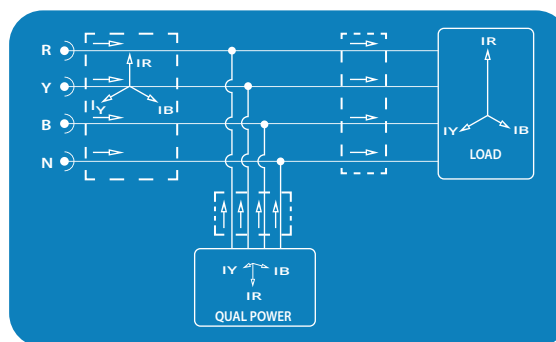


### FLICKER REDUCTION

Rapidly varying reactive power causes voltage fluctuations at the point of common coupling. The human eye perceives this frequency of voltage fluctuations as flickering lights. Qualpower reduces the flicker.



### LOAD BALANCING BY COMPENSATION OF UNBALANCE CURRENT



### APPLICATIONS

- All kind of bulk power consumers with heavy motor loads
- Industries with electrical welding system, induction furnaces, Arc furnaces and variable speed drives
- Plastic Industries (Extruders, injection moulders)
- Offices, hospital, Shopping Malls (Harmonic cancellation)
- Any other industries having non-linear loads like Diode rectifiers/chargers, SMPS, Servers, Drives etc. and inductive and capacitive load

## GENERAL TECHNICAL SPECIFICATIONS

	QUALPOWER - 415V		QUALPOWER - 600V
System Input / No of Phase	3phase 3wire; 3phase 4wire		3phase 3wire;
Rate Of Harmonic Reduction	upto 99%		
Phase Compensation Current	140A, 415V	280A , 415V	280A, 600V
Neutral Current compensation / Phase Balance	Possible		
Input Voltage (Min / Max)	3P3W device 360V....460V		3P3W device 500V -700V
	3P4W device 360V....460V		
Inverter Technology	Two level NPC topology, IGBT		
Frequency	50Hz		
Reaction Time	63μs (immediate load change reaction)		
Steady state response time	< 300μs (steady state response to full steady state compensation)		
Switching frequency	8kHz		
Harmonic Compensation	Up to 33th Order (Other design on request)		
Power Factor Correction	Full scale Inductive and Capacitive current compensation		
Current Transformer	Primary current range as per system requirement. Secondary current 5A, class 0.5		
Over Current (peak value for 10ms)	225A	450A	450A
Efficiency	98%		
Cabinet Mounting	Floor		
Weight including Cabinet	300kgs	500 kgs	700 kgs
Dimensions including Cabinet (L x D x H)	1000 x 500 x 1450	1400 x 700 x 1850	1750 x 700 x 1850
Cooling	Forced Air Cooling		
Interface	Modbus TCP/IP		
Ambient Temperature	-10 to +45 °C		
Protection Class	IP-42 (IP54 floor mounted panel is optionally available on request)		
Humidity	95% Non-condensing		
Self-protection	Yes: Against OC/SC / EF / OT / OV / UV / VS		
Noise level	<65 dB (depending on model and load conditions)		
Standards / Recommendations specifying limits for harmonics in networks or units	IEEE - 519, 2014		
Design Standards	Design of QUALPOWER is tailor made to specific project requirements.		

Features	Descriptions	Capacity		Rated Voltage	Dimension in mm (± 10 %)			Weight (including cabinet)
		kVAr	Amps	Volts	Length	Depth	Height	kgs (apprx)
QP-050-33-V4	QUALPOWER 3P3W	50	69.56	415	900	500	1250	200
QP-100-33-V4	QUALPOWER 3P3W	100	139.12	415	1000	500	1450	250
QP-150-33-V4	QUALPOWER 3P3W	150	208.69	415	1100	600	1550	300
QP-200-33-V4	QUALPOWER 3P3W	200	278.25	415	1400	700	1850	500
QP-200-34-V4	QUALPOWER 3P4W	200	278.25	415	1400	700	1850	700
QP-150-33-V6	QUALPOWER 3P3W	150	144.34	300	1750	700	1850	700
QP-300-33-V6	QUALPOWER 3P3W	300	288.68	600	1750	700	1850	700
The design of QUALPOWER is tailor made to specific project requirement.								

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